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0007056

D3290-041
Job Sheet 187774



Part No: D3290-041

Job Qty: 2 pcs

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/17/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	12/17/18		0.00	0.86	Small Fab - 1		SAD 18-12-17
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
170	QC 5	2 pcs	12/17/18		0.00	0.00	QC 5 - 10		18-12-17
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		

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			QC 5 - 38	
			QC 5 - 42	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
180 Packaging 3-1 - Stock - B4B 2 pcs	12/17/18	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	6 DEC 17 2018
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	

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12/17/2018

[Dart Hawkesbury] Job Sheet - Leroux, Jason

190 QC 21 - SA	2 pcs	12/17/18	0.00 0.00	Packaging 3 - 35 - B4B	DAS 21 DEC 17 2018
Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg Descriptions: D3290 VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic wrap ***Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections*** 170 - (QC5- Inspect part completeness to step on W/O) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2126	Locking Seal (Sold Per Foot)	13 ft (6.5 ea)	100-Small Fab - 1	S024336 x1	
D3290-1	Frame	2 Ea (1 ea)	100-Small Fab - 1	S0633-88	
D3290-3	Window	2 Ea (1 ea)	100-Small Fab - 1	S132041	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	D2126	13	515	0	
	D3290-1	2	10	0	
	D3290-3	2	12	0	
Part Specifications					
Specifications could not be found.					

S07093 X1
S137615

DART
AEROSPACE

Container No: S137933



Part: D3290 - 041
Job No. 187774
Serial No/Batch: S137933
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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